

Choice of PWM Controller

The ISL684x family of devices are superior performing pin compatible replacements for the industry standard 384x single-ended current mode PWM controllers. Also available in 8 Ld MSOP and 8 Ld SOIC, the ISL6841 in the space saving 2mmx3mm DFN package is used in the ISL6841EVAL3Z evaluation board.

The design requirements of this application require the superior performance characteristics of the ISL6841. Some key features of this part include:

- Tight internal voltage reference of 1%.
- 40ns peak current sensing.
- Internal 1A MOSFET driver.

The ISL6841 was selected for its UVLO threshold and its 50% maximum duty cycle limit. In addition, its low UVLO start threshold would help in easily modifying the design in catering to lower input voltage applications.

Topology Selection

This evaluation board was designed to allow for maximum flexibility, targeting applications that use a typical battery input of 24V. Given the low input voltages for this application, a single-ended topology would be ideal. The flyback topology was selected for the low power levels targeted by this application with emphasis on low BOM cost. Continuous conduction mode of operation was chosen to achieve higher efficiencies at the expense of lower bandwidth of operation, a direct consequence of transition from continuous to discontinuous mode of operation.

For feature-rich applications that need short-circuit protection, over-temperature shutdown, etc., the ISL6841 may be substituted with the ISL6721. This evaluation board has been provided with placeholders for primary auxiliary winding feedback to save component cost in case of applications that can tolerate loose regulation requirements.

Target Design Specifications

The following design requirements were targeted for evaluation purposes:

- Switching Frequency, f_{sw} : 200kHz.
- V_{IN} : 18VDC to 30VDC.
- V_{OUT} : 12V with 5% absolute regulation.
- I_{OUT} : 2.5A.
- P_{OUT} : 30W.
- Full Load Efficiency: 80% minimum under all line conditions, and loads of 20% and above.
- Ripple: 1% of output voltage.
- Form Factor: 2"x2".

The detailed design procedure for a continuous mode flyback topology has been discussed in the application note AN1192, available on Intersil's website:

<http://www.intersil.com/data/an/an1192.pdf>

Typical Performance Characteristics

The major performance criterion for the converter are efficiency, load regulation and low output ripple. As can be observed from the following figures, the 20% load efficiency target of 80% has been comfortably met under all input voltage conditions. Tight load regulation has been achieved by using the opto-coupled feedback scheme.

Waveforms

Typical waveforms can be found in the following Figures. Figure 1 shows the efficiency curves at different input voltages. Figure 2 shows the worst case output voltage ripple and noise.

Figures 3 through 6 show the drain and gate waveforms of the primary FET under different input and loading conditions.

Figures 7 through 10 show the secondary rectifier waveforms under different input and loading conditions.

A measure of the stability can be determined from the Bode plots shown in Figures 11 through 14. As shown, the gain and phase margins under the extreme conditions of line and load indicate a stable system under all operating conditions.

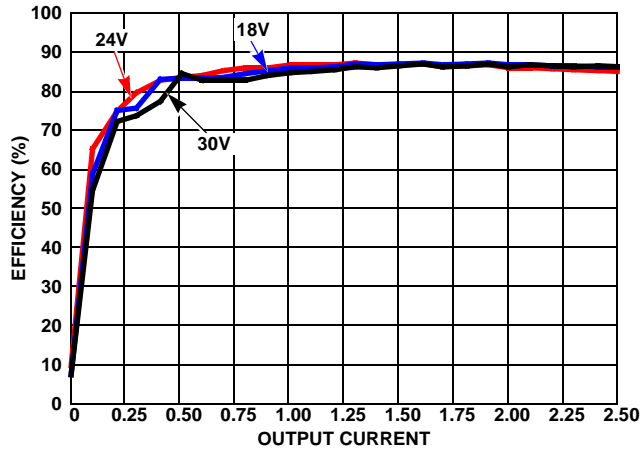


FIGURE 1. EFFICIENCY PLOTS

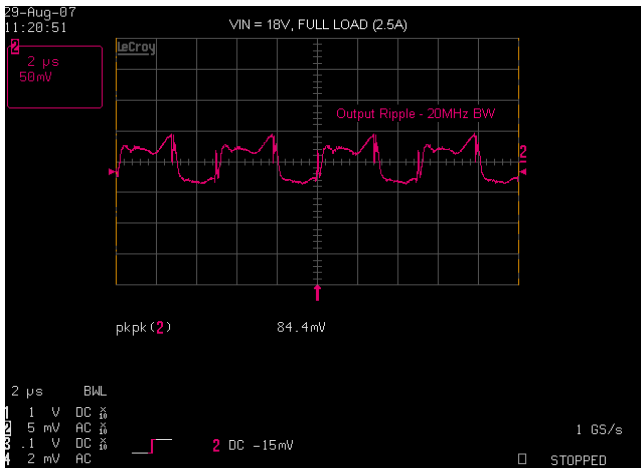


FIGURE 2. OUTPUT RIPPLE AND NOISE, 20MHz BW

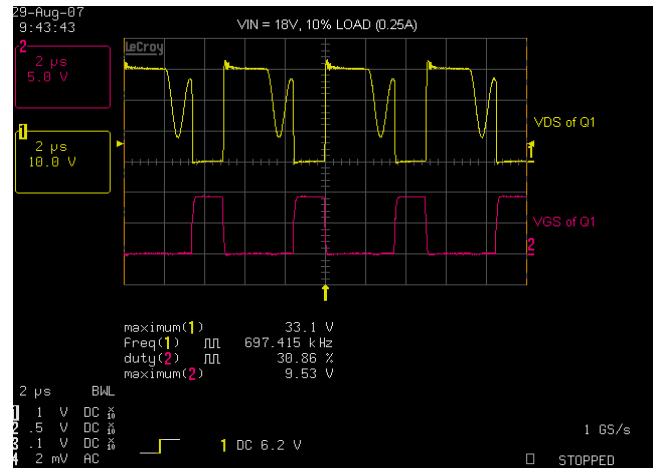


FIGURE 3. FET VOLTAGES, $V_{IN} = 18V$, LOAD = 250mA

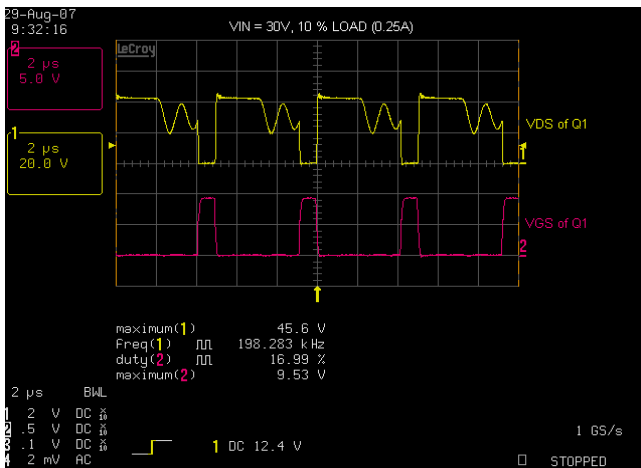


FIGURE 4. FET VOLTAGES, $V_{IN} = 30V$, LOAD = 250mA

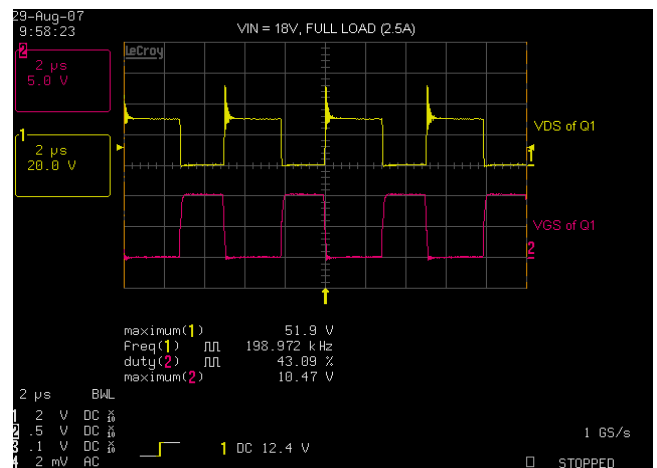


FIGURE 5. FET VOLTAGES, $V_{IN} = 18V$, LOAD = 2.5A

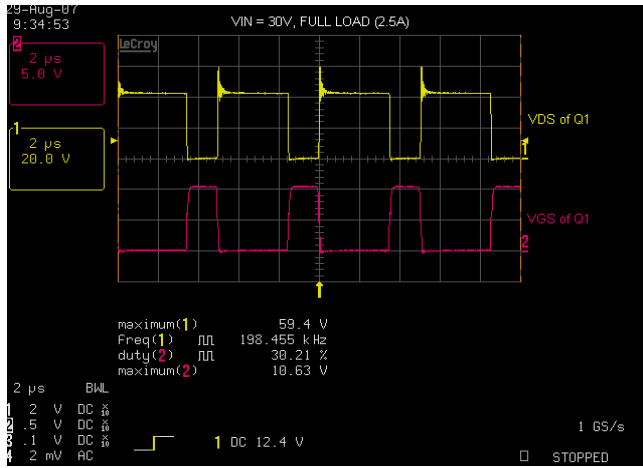


FIGURE 6. FET VOLTAGES, $V_{IN} = 30V$, LOAD = 2.5A

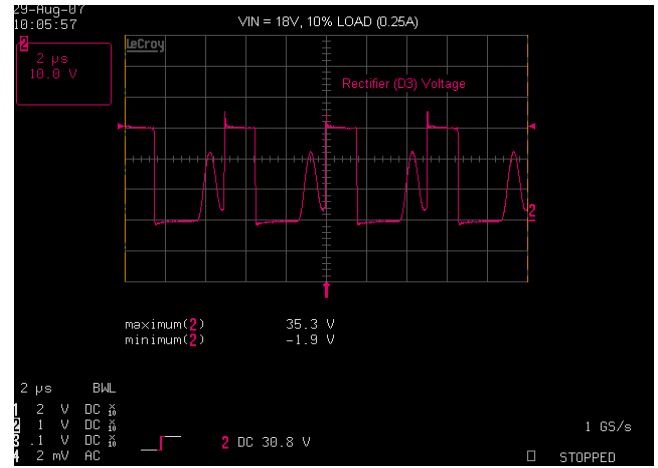


FIGURE 7. RECTIFIER WAVEFORM, $V_{IN} = 18V$, LOAD = 250mA

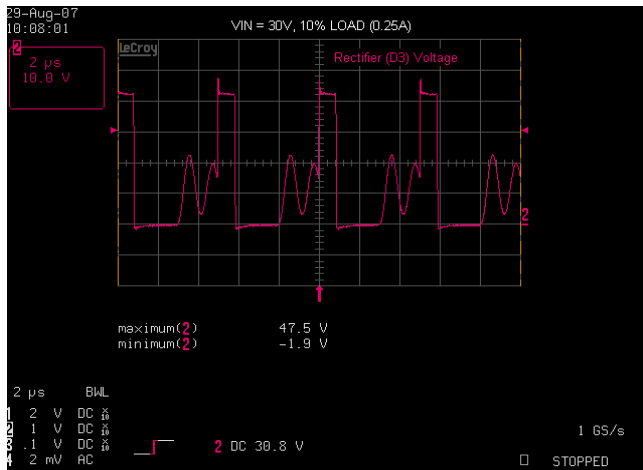


FIGURE 8. RECTIFIER WAVEFORM, $V_{IN} = 30V$, LOAD = 250mA

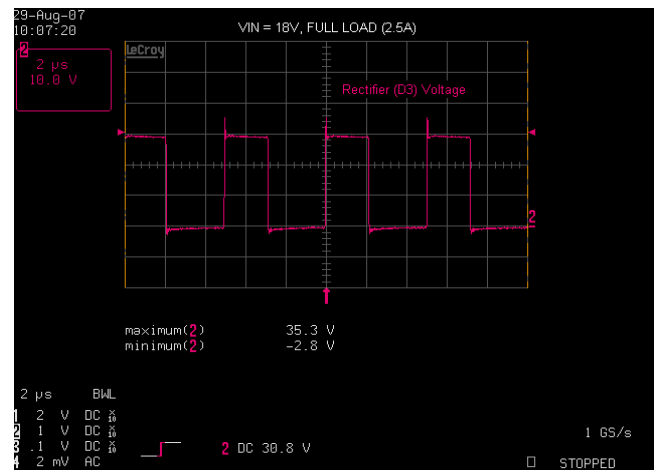


FIGURE 9. RECTIFIER WAVEFORM, $V_{IN} = 18V$, LOAD = 2.5A

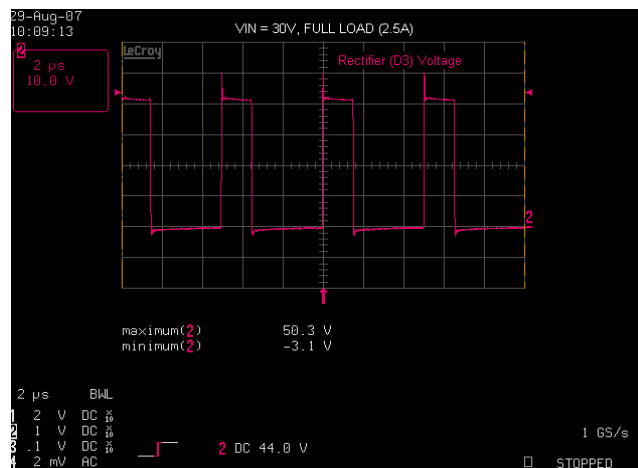


FIGURE 10. RECTIFIER WAVEFORM, $V_{IN} = 30V$, LOAD = 2.5A

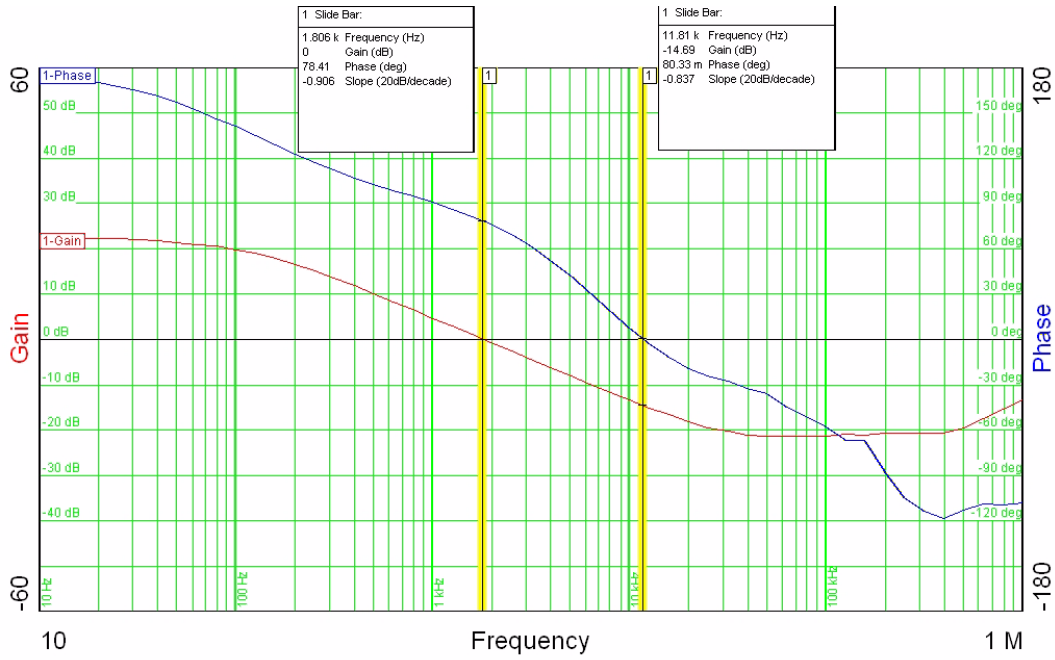


FIGURE 11. STABILITY ANALYSIS, $V_{IN} = 18V$, FULL LOAD

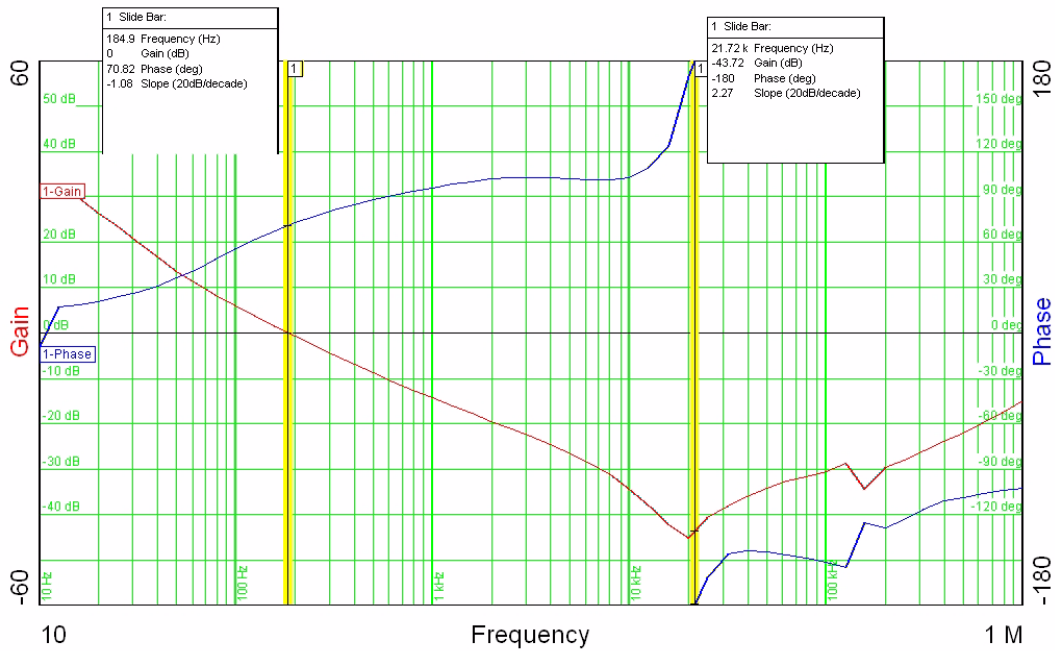


FIGURE 12. STABILITY ANALYSIS, $V_{IN} = 18V$, NO LOAD

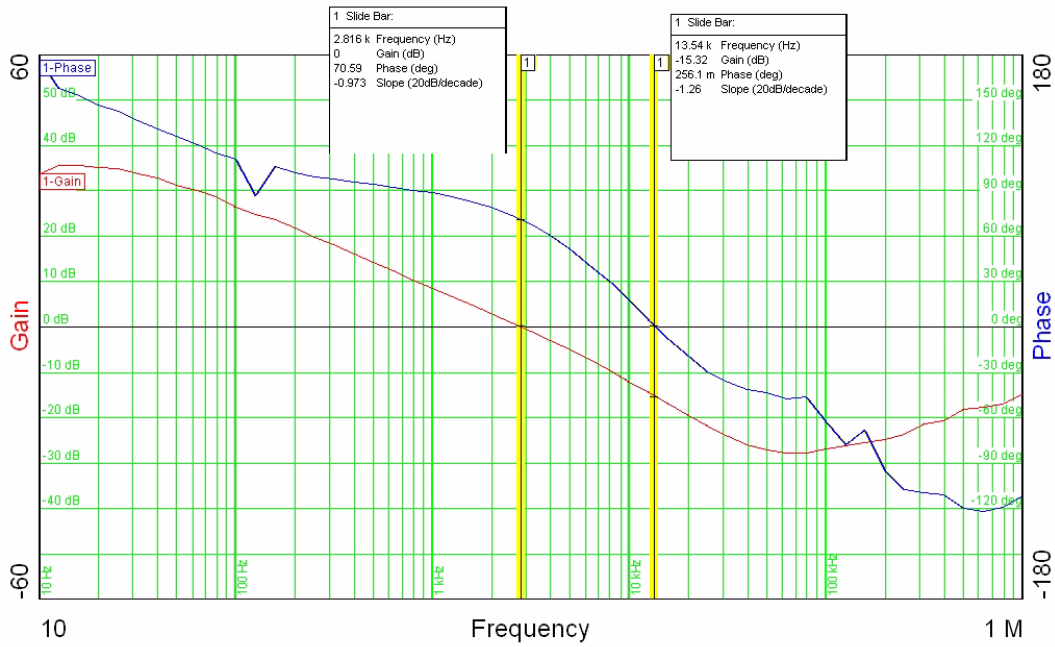


FIGURE 13. STABILITY ANALYSIS, $V_{IN} = 30V$, FULL LOAD

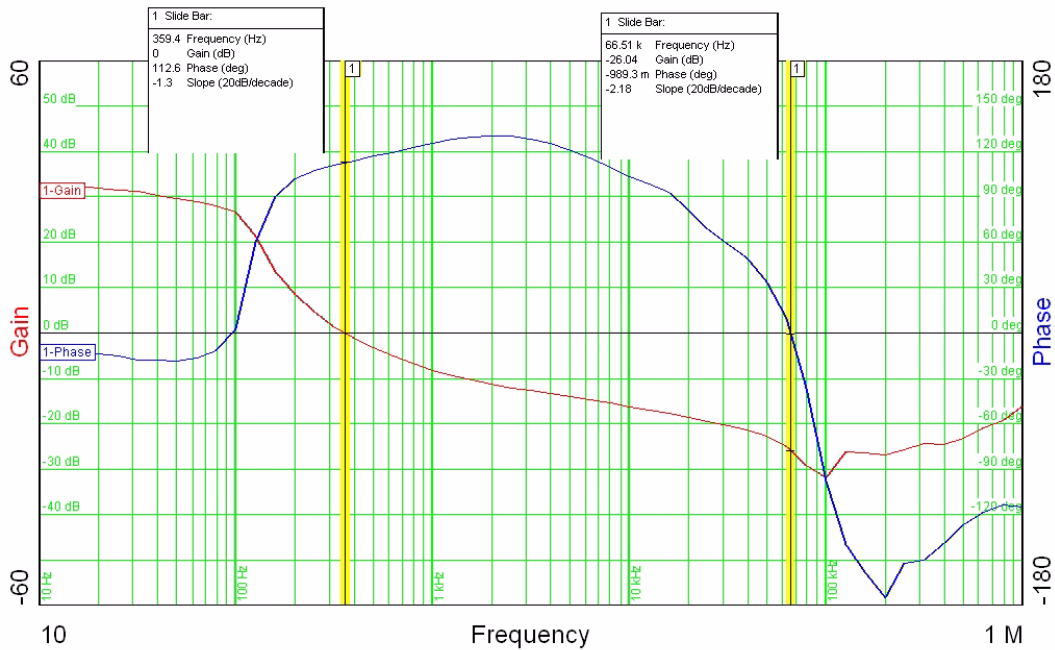
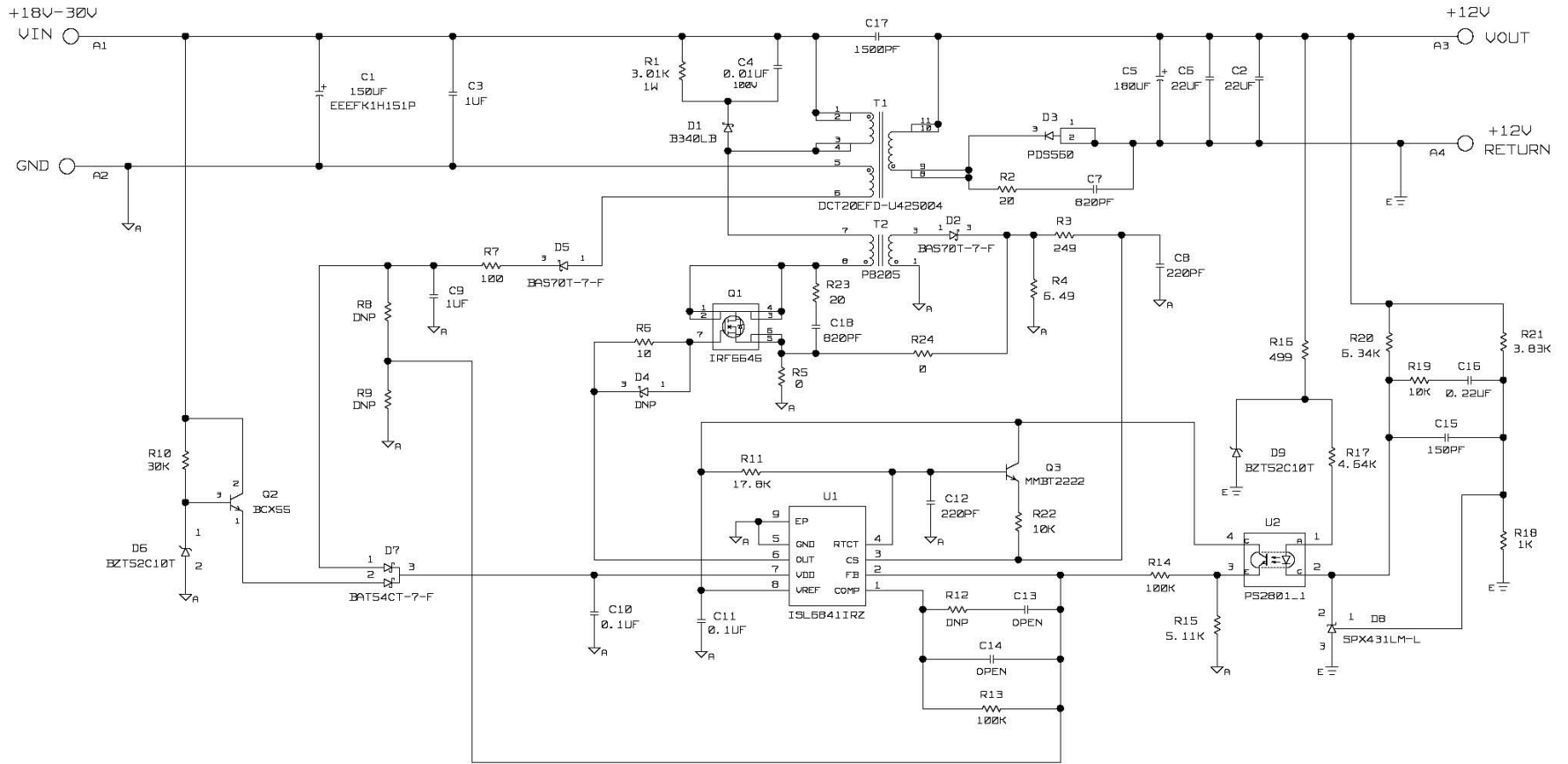


FIGURE 14. STABILITY ANALYSIS, $V_{IN} = 30V$, NO LOAD

ISL6841EVAL3Z Schematic



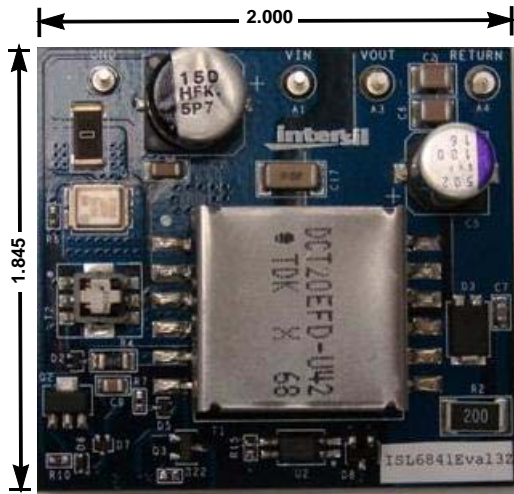


FIGURE 15. TOP VIEW - ISL6841EVAL3Z BOARD

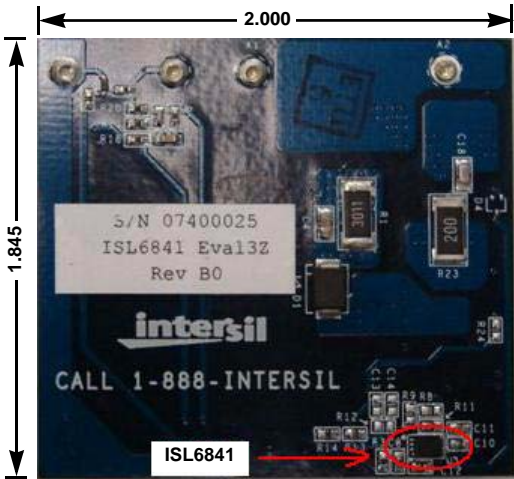


FIGURE 16. BOTTOM VIEW - ISL6841EVAL3Z BOARD

Circuit Elements

Input Filtering Capacitance – C₁, C₃

Isolation Transformer – T1

Power MOSFET – Q₁

Current Sense Network – T₂, D₂, R₄, R₃, C₈ (R₅ optional)

Start-up Bias Circuit – R₁₀, Q₂, D₆

Operating Bias Circuit – D₅, R₇, C₉, D₇

Control Circuit – U₁, C₁₀, C₁₁, R₁₁, C₁₂, R₆

Conventional Rectification Diode – D₃

Output Filtering – C₅, C₆, C₂

Feedback Network – R₁₃, R₁₄, R₁₅, R₁₆, R₁₇, R₁₈, R₁₉, R₂₀, R₂₁, D₈, D₉, C₁₅, C₁₆, U₂

Slope Compensation - Q₃, R₂₂

Primary RCD Snubber - R₁, D₁, C₄

Primary FET Snubber - R₂₃, C₁₈

Secondary Rectifier Snubber - R₂, C₇

Safety Capacitor - C₁₇

Optional Circuit for Primary Auxiliary Feedback - R₈, R₉, R₁₂, C₁₃, C₁₄

Summary

Using a high performance, low-cost PWM controller with a low pin-count, all the design targets have been achieved, while keeping the cost to a minimum. The ISL6841EVAL3Z schematic and BOM for the evaluation board are provided as follows. Please contact our Technical Support Center for custom output voltage requirements. They can be reached through Intersil's website at:

<http://www.intersil.com/cda/home/> or via phone at 1-888-INTERSIL.

Application Note 1384

Component List

| REFERENCE DESIGNATOR | VENDOR | PART NUMBER | DESCRIPTION |
|----------------------|-------------------------|--------------------|--|
| C1 | Panasonic | EEE-FK1H151P | CAP, SMD, 10.3mm, 150µF, 50V, 20%, ROHS, ALUM.ELEC. |
| C2, C6 | TDK/Murata | | CAP, SMD, 1210, 22µF, 16V, 20%, X7R, ROHS |
| C3 | TDK/Murata | | CAP, SMD, 1206, 1µF, 50V, 10%, X7R, ROHS |
| C4 | TDK/Murata | | CAP, SMD, 0805, 0.01µF, 100V, 10%, X7R, ROHS |
| C5 | Sanyo | 16SVP180M | CAP, SMD, E12, 180µF, 16V, 20%, OSCON, ROHS |
| C7, C18 | TDK/Murata | | CAP, SMD, 0805, 820pF, 100V, 5%, NPO, ROHS |
| C8, C12 | TDK/Murata | | CAP, SMD, 0402, 220pF, 50V, 5%, NPO, ROHS |
| C9 | TDK/Murata | | CAP, SMD, 0805, 1.0µF, 25V, 10%, X7R, ROHS |
| C10, C11 | TDK/Murata | | CAP, SMD, 0402, 0.1µF, 16V, 10%, X7R, ROHS |
| C15 | TDK/Murata | | CAP, SMD, 0402, 150pF, 50V, 5%, NPO, ROHS |
| C16 | TDK/Murata | | CAP, SMD, 0603, 0.22µF, 16V, 10%, X7R, ROHS |
| C17 | Murata | GA352QR7GF152KW01L | CAP, SMD, 2220, 1500pF, 250V, 10%, X7R, ROHS |
| D1 | Diodes | B340LB-13-F | DIODE-SCHOTTKY, SMD, SMB, 2P, 40V, 3A LOW VF, ROHS |
| D2, D5 | Diodes | BAS70T-7-F | DIODE-SCHOTTKY, SMD, SOT-523, 70V, 70mA, ROHS |
| D3 | Diodes | PDS560-13 | DIODE-RECTIFIER, SMD, POWER DI5, 3P, 60V, 5A, ROHS |
| D6, D9 | Diodes | BZT52C10T-7 | DIODE-ZENER, SMD, SOD-523, 10V, 150mW, ROHS |
| D7 | Diodes | BAT54CT-7-F | DIODE-SCHOTTKY, SMD, SOT-523, 30V, 200mA, DUAL DIODE, ROHS |
| D8 | Sipex | SPX431LM-L | IC-ADJ. PREC.SHUNT REGULATOR, 3P, SOT-23, ROHS |
| Q1 | International Rectifier | IRF6646 | TRANSISTOR-MOS, N-CHANNEL, SMD, DIRECTFET-MN, 80V, 12A, ROHS |
| Q2 | Diodes | BCX55-16 | TRANSISTOR, NPN, SMD, SOT-89, 4P, 60V, 1A, ROHS |
| Q3 | On Semi | MMBT2222ALT1G-T | TRANSISTOR, NPN, 3LD, SOT23, 40V, 600mA, ROHS |
| R1 | | | RES, SMD, 2512, 3.01k, 1W, 1%, TF, ROHS |
| R2, R23 | | | RES, SMD, 2512, 20Ω, 1W, 5%, TF, ROHS |
| R3 | | | RES, SMD, 0402, 249Ω, 1/16W, 1%, TF, ROHS |
| R4 | | | RES-CURR.SENSE, SMD, 1206, 6.49Ω, 1/4W, 1%, ROHS |
| R5 | | | RES, SMD, 2512, 0Ω, 1W, TF, ROHS |
| R6 | | | RES, SMD, 0402, 10Ω, 1/16W, 1%, TF, ROHS |
| R7 | | | RES, SMD, 0402, 100Ω, 1/16W, 1%, TF, ROHS |
| R10 | | | RES, SMD, 0402, 30k, 1/16W, 5%, TF, ROHS |
| R11 | | | RES, SMD, 0402, 17.8k, 1/16W, 1%, TF, ROHS |
| R13, R14 | | | RES, SMD, 0402, 100k, 1/16W, 1%, TF, ROHS |
| R15 | | | RES, SMD, 0402, 5.11k, 1/16W, 1%, TF, ROHS |
| R16 | | | RES, SMD, 0402, 499Ω, 1/16W, 1%, TF, ROHS |
| R17 | | | RES, SMD, 0402, 4.64k, 1/16W, 1%, TF, ROHS |
| R18 | | | RES, SMD, 0402, 1k, 1/16W, 1%, TF, ROHS |

Application Note 1384

Component List (Continued)

| REFERENCE DESIGNATOR | VENDOR | PART NUMBER | DESCRIPTION |
|----------------------|---------------------------------|------------------|--|
| R19, R22 | | | RES, SMD, 0402, 10k, 1/16W, 1%, TF, ROHS |
| R20 | | | RES, SMD, 0402, 6.34k, 1/16W, 1%, TF, ROHS |
| R21 | | | RES, SMD, 0402, 3.83k, 1/16W, 1%, TF, ROHS |
| T1 | TDK | DCT20EFD-U42S004 | TRANSFORMER-FLYBACK, SMD, 20 μ H, CUSTOM, ROHS |
| T2 | Pulse | P8205NL | TRANSFORMER-CURRENT SENSE, SMD, 8P, 500 μ H, 10A, ROHS |
| U1 | Intersil | ISL6841IRZ | IC-CURRENT MODE PWM CONTROLLER, 8P, DFN, 2x3, ROHS |
| U2 | California Eastern Laboratories | PS2801-1-A | IC-PHOTOCOUPLER, 4P, SSOP, ROHS |

Layout

The ISL6841EVAL3Z board met the form factor target with room to spare. Following are the layout pictures of the board. The gerber files are available upon request.

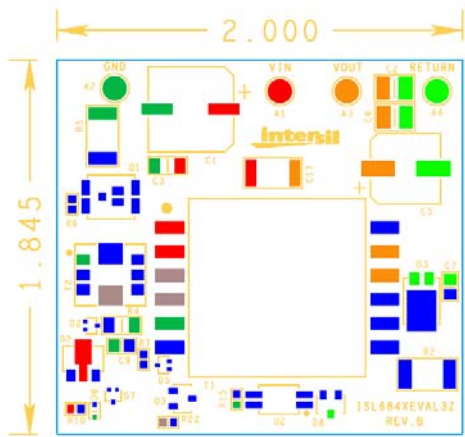


FIGURE 17. SILKSCREEN - TOP LAYER

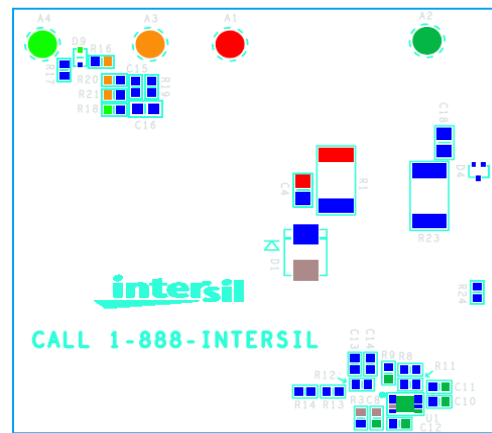


FIGURE 18. SILKSCREEN - BOTTOM LAYER

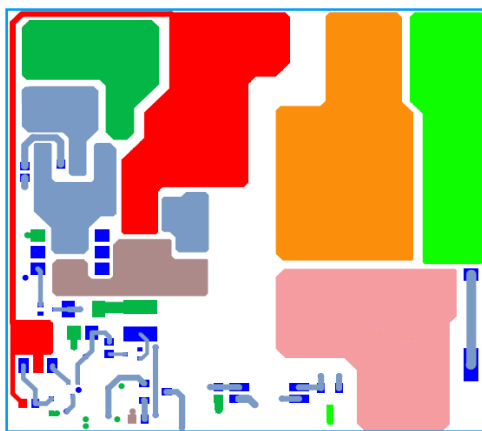


FIGURE 19. ETCH - TOP LAYER

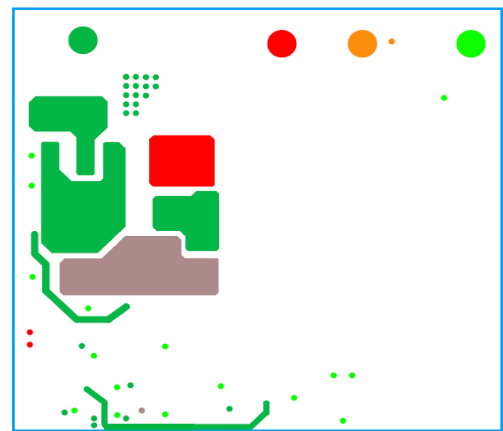


FIGURE 20. ETCH - LAYER 2

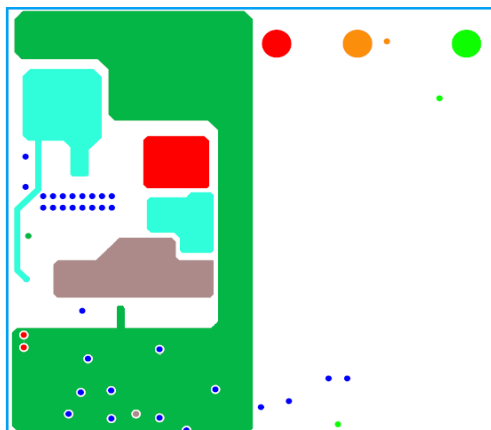


FIGURE 21. ETCH - LAYER 3

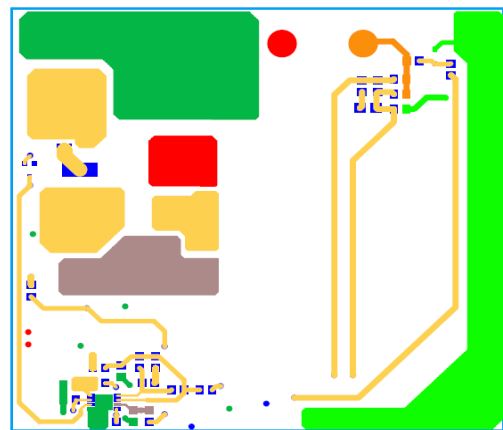


FIGURE 22. ETCH - BOTTOM LAYER

Intersil Corporation reserves the right to make changes in circuit design, software and/or specifications at any time without notice. Accordingly, the reader is cautioned to verify that the Application Note or Technical Brief is current before proceeding.

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